

# TECHNICAL QUESTIONNAIRE

For Bi-fuel Conversion of SLOW-SPEED ENGINE (UP TO 1000 rpm)

## GENERAL DATA

(Note: Copy (or scan) of technical parameters from engine manual will be very helpful.)

### CUSTOMER DATA

Name	
Address	
Responsible person	

### GENERATING SET PARAMETERS

Nominal output (prime)		kVA	Year of installation	
Nominal output (prime)		kWe	Running hours per year	hours
Usual on site load		kWe	Total running hours	hours
			Overhauling period	hours
			Hours since last overhauling	hours

### ENGINE PARAMETERS

Producer			Turbo charger	<input type="checkbox"/> YES	<input type="checkbox"/> NO
Model No.			Number of turbo chargers		
Serial No.			Maximum manifold air pressure	Bar; PSI	
Nominal speed		RPM	Temperature of boost air after intercooler	°C	
Number of cylinders			Speed governor type	Mechanical	Electrical
Bore	mm			Hydraulic	Electro-Hydr.
Stroke	mm		Producer		
Injection timing	°before T.D.C.		Model No.		
Compression ratio	---		Actuator model No.		
Cylinder arrangement	In-Line	V-Type	<u>Valve timing</u>		
Suction inlet to cylinder	Single	Double	Inlet valve opens	°before T.D.C.	
Strokes*	4-Stroke	2-Stroke	Inlet valve closes	°after B.D.C.	
Fuel (diesel oil, HFO etc.)			Exhaust valve opens	°before B.D.C.	
Specific consumption at nominal load		g/kWh	Exhaust valve closes	°after T.D.C.	
Consumption at	kWe	lit/h; kg/h			

### ADDITIONAL DATA REQUIRED

Compressed air availability	<input type="checkbox"/> YES	<input type="checkbox"/> NO	Pressure		Bar, PSI
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### FOR HFO ENGINE CONVERSION ONLY

HFO net calorific value		kcal/kg	Temperature, which is the HFO heated to		°C
Minimum permissible load during HFO operation		kW	HFO viscosity at this temperature		cSt

### FUEL PRICE INFORMATION

Gas Price	litre, m3
Fuel Price	litre, kg
Price of the electricity from the public grid	kW/h

### SPECIFIC GAS INFORMATION

Type of gas	
Gas pressure	Bar, PSI or whichever standard unit
Net calorific value	kcal/m <sup>3</sup> or whichever standard unit

### GAS COMPONENTS:

Methane CH <sub>4</sub>	Vol.%, mole
Ethane C <sub>2</sub> H <sub>6</sub>	Vol.%, mole
Propane C <sub>3</sub> H <sub>8</sub>	Vol.%, mole
Iso-Butane N-C <sub>4</sub> H <sub>10</sub>	Vol.%, mole
N-Butane I-C <sub>4</sub> H <sub>10</sub>	Vol.%, mole
Iso-Pentan I-C <sub>5</sub> H <sub>12</sub>	Vol.%, mole
N-Pentan N-C <sub>5</sub> H <sub>12</sub>	Vol.%, mole
Hexane C <sub>6</sub> H <sub>14</sub>	Vol.%, mole
Nitrogen N <sub>2</sub>	Vol.%, mole
Carbon Dioxide CO <sub>2</sub>	Vol.%, mole
Others	Vol.%, mole
<b>Total</b>	<b>Vol.%, mole</b>

Responsible person for the customer:

Date: \_\_\_\_\_

Name: \_\_\_\_\_

Signature: \_\_\_\_\_

\* Our conversion system is applicable only to 4-stroke engines